

Date: Tuesday, 05/08/2008 3:38:58 PM
 User: Julie Lecocq

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: LEG
Job Number	: 40997			
Estimate Number	: 13474			
P.O. Number	:		Part Number	: D37733
This Issue	: 05/08/2008	S.O. No. :	Drawing Number	: D3773 REV B
Prsht Rev.	: NC		Project Number	: N/A
First Issue	: //	Type : MACHINED PARTS	Drawing Revision	: B
Previous Run	: 40657		Material	:
Written By	:		Due Date	: 08/08/2008
Checked & Approved By	: JLD 08. 8.05		Qty:	split 8
Comment	: Est Rev:A New Issue 08-07-18 DD Verified By:ec		Um:	30

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M304TR1000W065	304 RD Tube 1.00 x .065W
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Comment: Qty.: 1.0500 f(s)/Unit Total: 31.5000 f(s)
 304 RD Tube 1.00 x .065W
 batch: 10005912



2.0	DOOSAN LATHE	DOOSAN LATHE
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Comment: Doosan Lathe

1- Turn as per Folio FA763 Rev: A & Dwg D3773 Rev: B

JUL 08-08-21

2-Deburr per dwg D3773

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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Comment: INSPECT PARTS AS THEY COME OFF MACHINE

Jul 08/08/21 (8) Jul 08/08/21 (8)

4.0	QC8	SECOND CHECK
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Comment: SECOND CHECK

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock
 Location: carl



MF 08-08-21



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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: LEG

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Part Number: D37733

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0 QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

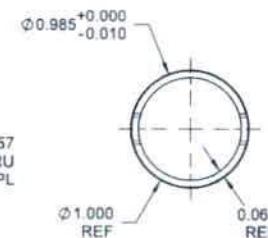
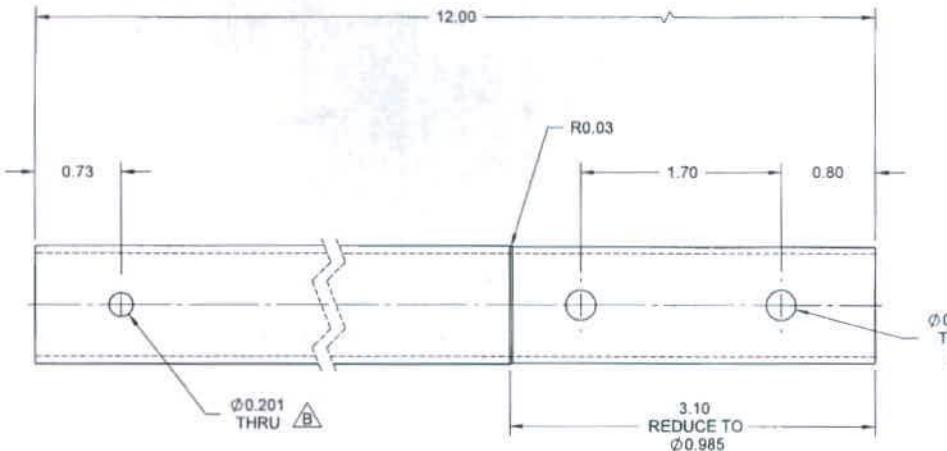
08/08/2008

Job Completion



MF 08-08-21





D3773-3 LEG

11/08/07-10/14/07

- NOTES:
- 1) MATERIAL: AISI 304/316 SS TUBING 1.00" OD X 0.065" WALL (REF DART SPEC M304TR1.000X.065)
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: 0.69 lbs

DESIGN	HS	DART AEROSPACE LTD	
DRAWN	HS	HAWKESBURY, ONTARIO, CANADA	
CHECKED	PF	DRAWING NO.	REV. B
		D3773	SHEET 3 OF 3
MFG. APPR.		TITLE	SCALE
APPROVED		HEADREST ADAPTER	NTS
DE APPR.			
DATE	08.06.24		

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DART AEROSPACE LTD	Work Order:	40997
Description: LEG	Part Number:	D3773-3
Inspection Dwg: D3773, Rev: B		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

Measured by:	<i>Amber</i>	Audited by:	<i>Jeff</i>	Prototype Approval:	<i>N/A</i>
Date:	08/08/21	Date:	08/08/21	Date:	

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	

11/11/11

$$\begin{array}{r} 230 \\ \times 20 \\ \hline 4600 \end{array}$$

$$\begin{array}{r} 125 \\ \times 125 \\ \hline 15625 \end{array}$$

$$\begin{array}{r} 125 \\ \times 125 \\ \hline 15625 \end{array}$$